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TI - MANUFACTURE OF SYNCHRONOUSLY EMBOSSED DECORATIVE MATERIAL

AB - PURPOSE: To obtain a decorative material having a deep, sharp synchronously embossed surface, by a method wherein a pattern is printed with a liquid-repellent ink on a base, a transparent coating material is applied thereon to provide a synchronously rugged surface, and then a transparent resin film is provided only on the surfaces of protuberant parts.

- CONSTITUTION: A pattern is printed in a liquid-repellent ink 2 on the base 1 such as a plastic film sheet, and an intermediate coating material consisting of a transparent resin 3 is applied thereon by roll coating or the like to provide a synchronously rugged surface in which the parts of the ink 2 are recessed. Then, a transparent resin film 4 having a closely adhering property for the intermediate coating material is provided only on the surfaces of the protuberant parts, preferably by a gravure (offset) printing method, to obtain the desired decorative material.

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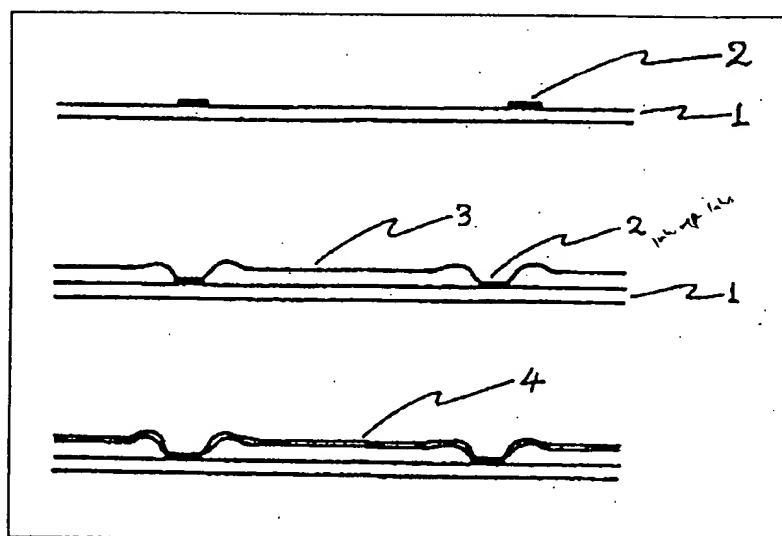
AP - JP19830028839 19830223

GR - M349

PA - TOPPAN INSATSU KK

IN - MATSUNAGA KAZUO; others: 02

I - B41M1/24 ; B05D5/06 ; B32B33/00 ; B41M3/06



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